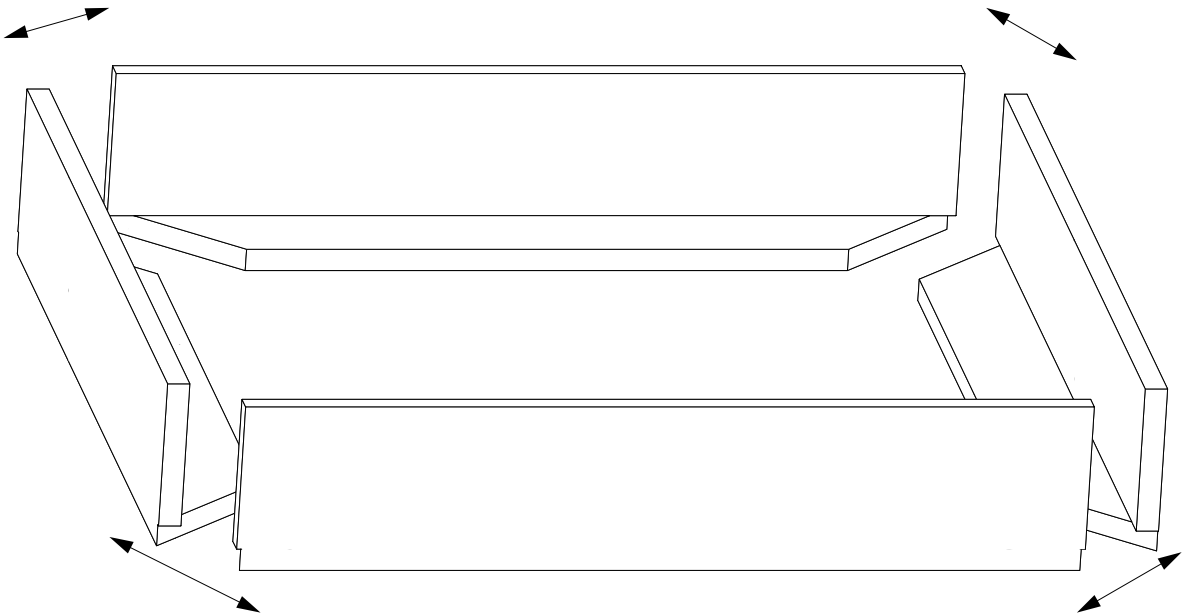


Cage Bottom Weld Assembly



all pieces are "cage bottom piece" as specified in drawing #8

weld on outside and grind bottom surface to $<1/32"$